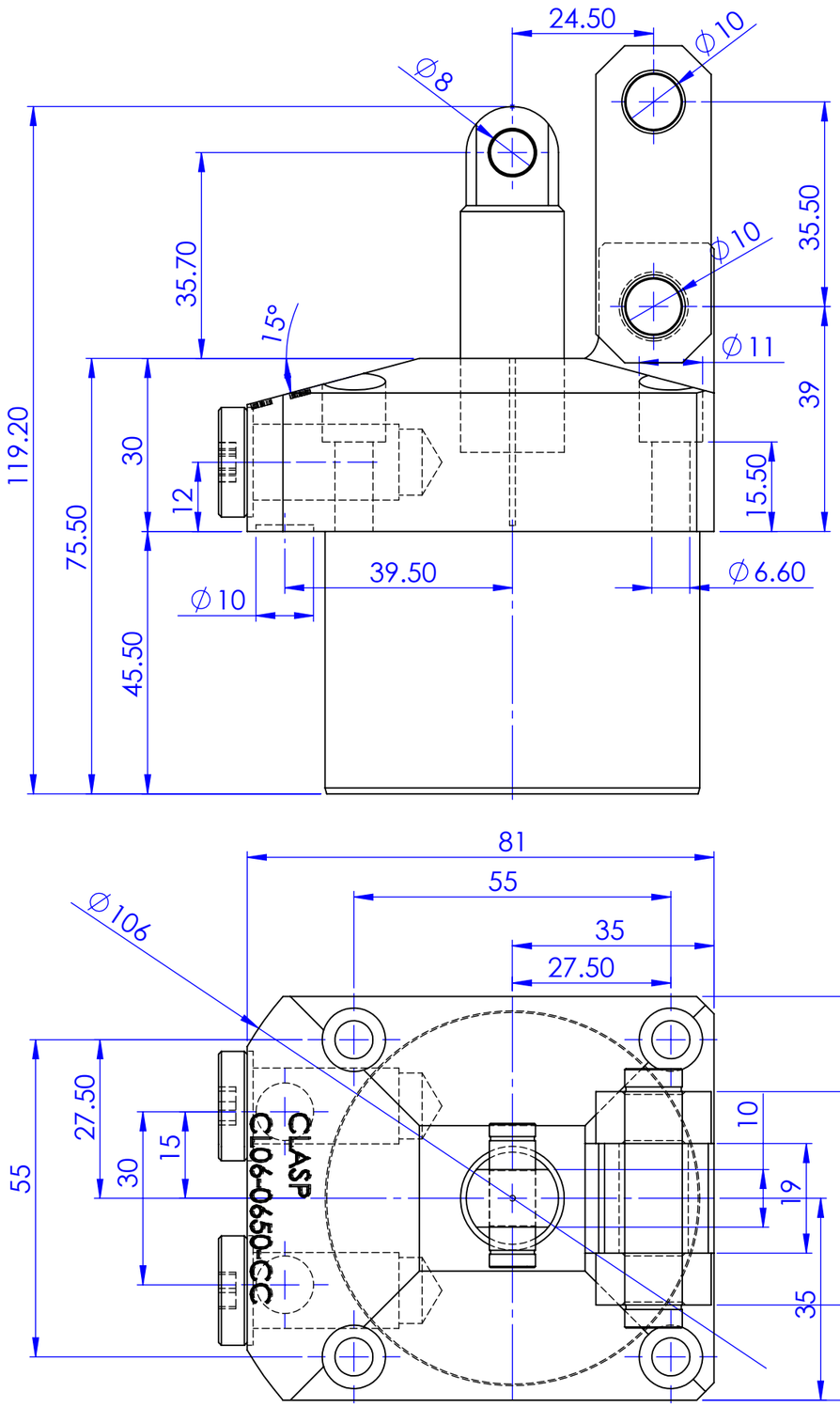

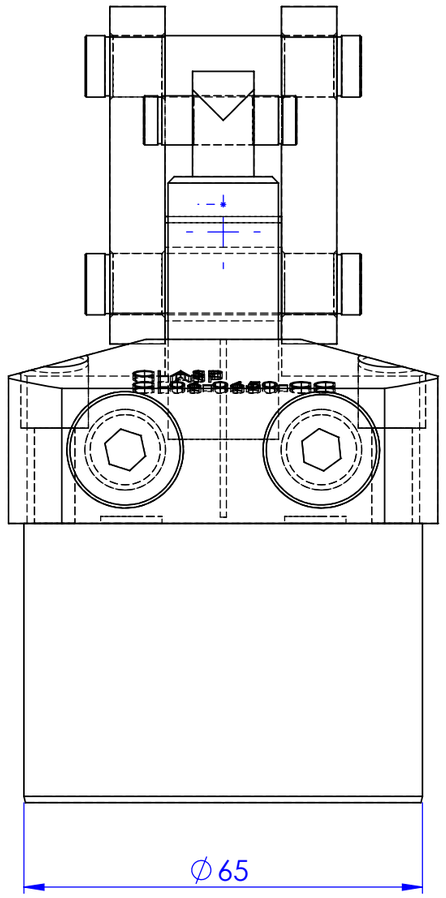

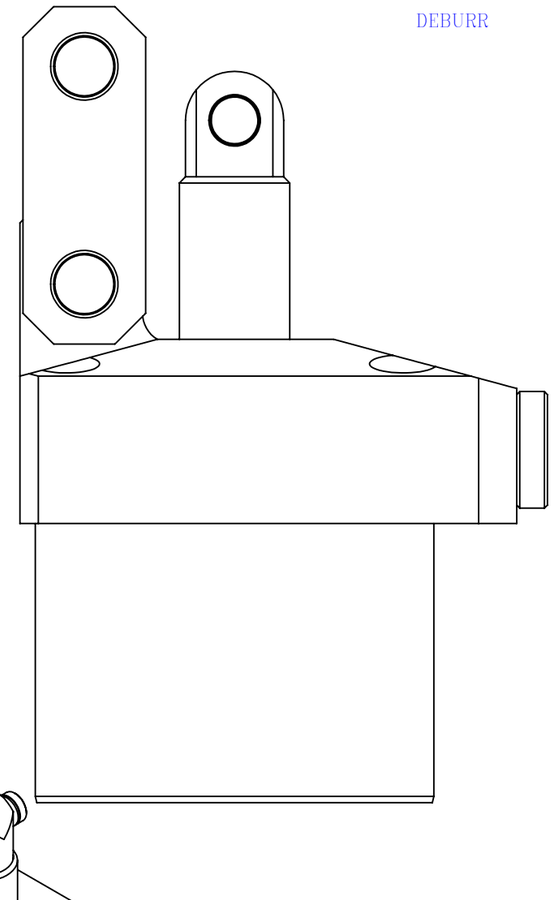

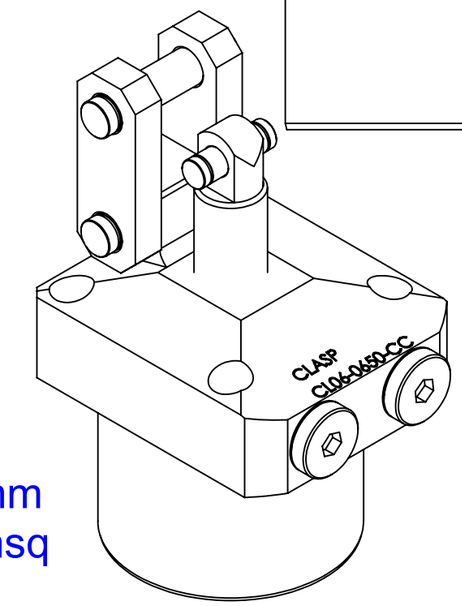

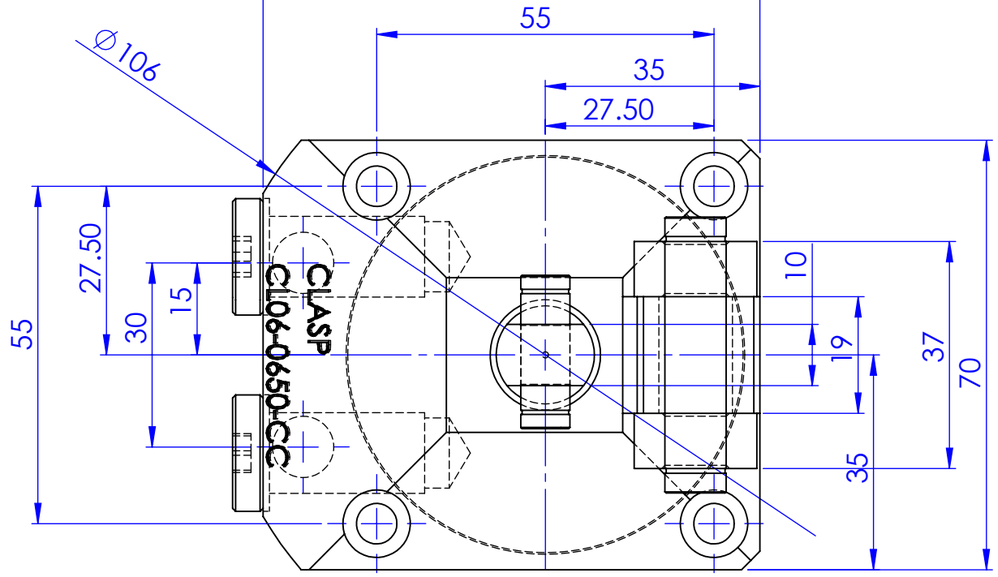

DEBURR

CL06-0650-CC
Bore dia - 45mm
Piston dia - 18mm
Full stroke -29.5mm
Locking stroke - 26.5mm
Lock cyl.area - 15.9cmsq

Surface Finish													ZONE
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 100	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12	

		DESCRIPTION	
Drawn	Prabhakar	DESCRIPTION	
Checked	Prabhakar	**CL06-0650-CC**	
Approved	19/09/21		
Date	19/09/21		
Clamping elements type		**CLASP BANGALORE-72**	

SCALE	1:1
MATERILAS	--
GROUP No:-	LINK
WEIGHT	2.5KG
Qty.	--
Casting/forging/ welding drg.no	
Drawing NO	
SHEET: 1 of 1	
Sheet No:	1/1

PROJECTION

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°